

420D Heavy Duty Drawstring Backpack

SKU RIV-204206

JOYFLOW
Product information
2026-09-19



DESCRIPTION

This heavy-duty drawstring bag is expertly crafted from high-density 420D polyester, delivering exceptional durability and resistance to tearing. It features extra-thick drawcords for enhanced grip, greater comfort, and superior load-bearing strength. The main seams are reinforced with double stitching and edge binding on both sides, providing added structural integrity and preventing fraying. Sturdy corner patches made from high-quality faux suede, complemented by metal grommets, further boost wear resistance and long-term performance. Ideal for sports, school, travel, or promotional events, this bag combines rugged construction with practical design for everyday reliability.

REFERENCE PRICING (USD)

Price code 7C

Quantity	Unit price
100+	\$2.35
250+	\$2.17
500+	\$2.07
1,000+	\$1.90
2,500+	\$1.80
5,000+	\$1.70

Quantity	Unit price
10,000+	\$1.60

Supplier reference prices for comparison only. Confirm availability, decoration, freight and final pricing through an RFQ.

PRODUCT

Product size	13.5 x 18 in
Material	420D Polyester
Available colors	White, Red, Lime Green, Orange, Royal Blue, Grey, Purple, Navy Blue, Black
Minimum quantity	100

DECORATION

Production time	1-7 business days after proof approval
Artwork requirements	Use the downloadable template and submit production-ready vector artwork.

BOXING AND SHIPPING

Packaging	bulk
Units per carton	250
Carton dimensions	19.68 x 15.75 x 13.78 in
Carton weight	17 kg / 37.48 lb

SAMPLE OPTIONS

Pre-production sample	Yes
Reference sample fee	0 USD
Sample lead time	1 business days
Blank sample	Yes

ADDITIONAL SPECIFICATIONS

Product weight	0.06 kg / 0.13 lb
-----------------------	-------------------

PRODUCT VARIANTS

Variant	Option 1	Option 2	Dimensions / weight
204206-01	Color: White		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-02	Color: Red		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-03	Color: Lime Green		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-04	Color: Orange		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-05	Color: Royal Blue		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-06	Color: Grey		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-07	Color: Purple		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-08	Color: Navy Blue		13.5 x 18 in · 0.06 kg / 0.13 lb
204206-09	Color: Black		13.5 x 18 in · 0.06 kg / 0.13 lb

DECORATION OPTIONS

Option	Method	Location	Imprint area	Colors	Setup	Run
SCREEN-PRINT-FRONT-FRONT	Screen Print	Front	8 x 8 in	3	Quote required	Quote required
SCREEN-PRINT-BACK-BACK	Screen Print	Back	8 x 8 in	3	Quote required	Quote required
HEAT-TRANSFER-FRONT-FRONT	Heat Transfer	Front	8 x 8 in		Quote required	Quote required
HEAT-TRANSFER-BACK-BACK	Heat Transfer	Back	8 x 8 in		Quote required	Quote required

Option	Method	Location	Imprint area	Colors	Setup	Run
BLANK	Blank	No imprint			Quote required	Quote required

Generated from the current published catalog record: <https://joyflow-server.tail4fabda.ts.net/products/river-reference-204206-420d-heavy-duty-drawstring-backpack/>

Specifications, colors, prices and production timing are subject to change. Confirm compliance for each SKU, configuration, decoration, use and destination before quoting.